

**UNITED STATES PATENT APPLICATION**

**TITLE: A Self-Condensing pH Sensor**

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## CROSS-REFERENCES

5 The present application is a continuation-in-part of application serial number 10/725,920 filed on December 01, 2003 entitled "A Self-Condensing pH Sensor" currently pending (attorney docket number 70827.01. This application is incorporated herein by reference.

## FIELD OF THE INVENTION

10 The present invention relates to the field of pH sensors and monitoring pH levels of fluids and humidified gases. 15 More specifically, it details the integration of known pH sensor materials to achieve a novel and compact pH sensor probe. Because of the proximity and orientation of the sensor's elements, it is able to self-condense and monitor 20 pH changes of humidified gases as well as liquids.

## BACKGROUND OF THE INVENTION

25 Development of the modern pH scale was first discussed in a 1909 paper by a Danish scientist named Soren Sorenson. Sorenson proposed that the actual degree of acidity should 30 be rationally measured by hydrogen ion concentration and created the pH scale for expressing these levels. Today, it is measured on a scale of 0 to 14 with the lower numbers being more acidic, the higher numbers more basic, and 7 as

the neutral value. In chemical terms, pH means the negative log of the concentration of protons in solution.

5 A commonly used tool for identifying pH of liquids is the use of pH papers or indicators. These papers, when exposed to a liquid media, will change color as the pH level varies. These indicators are convenient to use, but have limitations on their accuracy, and can be difficult to  
10 interpret correctly when used with a colored or murky sample.

To obtain more accurate readings, one typically relies  
15 on electronic pH measurement equipment. This equipment consists of three parts: a pH measuring electrode, a reference electrode, and a high input impedance meter. The pH electrode can be thought of as a battery, with a voltage that varies with the pH of the measured solution. Commonly,  
20 the pH measuring electrode is a relatively large glass bulb with a hydrogen ion sensitive coating. This coating will create a millivolt output that varies with changes in relative hydrogen ion concentration inside and outside of  
25 the bulb. The reference electrode can consist of a combination of metals and chemicals that create a millivolt output that does not vary with changes in hydrogen ion concentration.

30 In addition to coated glass, there exists many other types of pH sensing electrodes. Metallic substances such as antimony, that exhibit a change in electrical potential  
35 when immersed in different pH fluids, can be used. Other

materials such as specially formulated polymers have also been used successfully.

5 Semiconductor technology can be used to create transistors that can sense pH changes in fluid. Ion Sensitive Field Effect Transistors ("ISFET's) typically exhibit improved repeatability and precision over a wide dynamic range, though at a considerably higher cost.

10 Other state of the art devices utilize optical sensing, capacitive sensing, and nanotechnology.

#### SUMMARY OF THE INVENTION

15 The present invention pertains to an apparatus and a means of constructing a pH sensor that can detect changes in pH levels of humidified gases and liquid samples. When  
20 electronically connected to a computerized or analog display means, sensitive quantitative measurements can be obtained. Given the construction of current pH devices available today, there is a need in the field for a novel,  
25 miniaturized, self-condensing pH probe that can be used in fluid or humidified gases.

30 The present invention comprises a multi-tubular design with the outer tubular member housing a silver chloride reference element, an ion conducting mesh, and an antimony sensor plug isolated in an inner tubular member that is co-linearly or coaxially configured with the outer tubular member.

These and other features, aspects and advantages of the present invention will become better understood with reference to the following descriptions and claims.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a partially sectional side view of the sensor apparatus demonstrating in detail of the orientation and components of the pH sensing means.

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Figure 2 is a top view of the terminal end of the sensor apparatus demonstrating the offset co-linear position of the antimony sensor and the reference wick with a condensed droplet electrically bridging the antimony sensor and the reference wick.

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Figure 3 is a top view of the terminal end of another embodiment sensor apparatus demonstrating the position of the reference wick surrounding an inner coaxially positioned tubular member containing the antimony sensor with several condensed droplets electrically bridging the antimony sensor and the reference wick.

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Figure 4 is the present invention sensor being used in an example liquid environment.

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Figure 5 is the present invention sensor being used in an example humid gaseous environment.

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Figure 6 is the present invention sensor being used in an example clinical application.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

The present invention pertains to an apparatus and a means of constructing a pH sensor that can detect changes in pH levels of humidified gases and liquid samples. When electronically connected to a computerized or analog display means, sensitive quantitative measurements can be obtained. Given the construction of current pH devices available today, there is a need in the field for a novel, miniaturized, self-condensing pH probe that can be used in fluid or humidified gases.

Figure 1 illustrates the present invention consisting of a system 10 comprised of several components. As shown in this Figure, a typical partially sectional side view of the sensor apparatus demonstrates the orientation and components of the pH sensor.

The sensor apparatus 10 consists of an outer tubular member 15 that is usually fabricated by an extrusion or dip coating process using a variety of polymeric materials including polyimide, polyethylene, polypropylene, polyvinyl chloride, polystyrene, ABS, nylon, delrin, polyethylene terephthalate (PET), fluorinated ethylene-propylene (FEP) or polytetrafluoroethylene (PTFE). The outer tubular member 15 generally has an outside diameter in the range of

0.010" to 0.050", and preferably between 0.020" and 0.030". Its wall thickness is typical for its diameter and generally is in the range of 0.00025" to 0.002" and preferably between 0.0005" and 0.001". The outer tubular member may include a coating specific for certain applications, e.g. protection from acid environments, dielectric isolation, etc.

Co-linearly or coaxially aligned within the outer tubular member 15 is an inner tubular member 17 that is also usually fabricated by an extrusion or dip coating process using a variety of polymeric materials including polyimide, polyethylene, polypropylene, polyvinyl chloride, polystyrene, ABS, nylon, delrin, polyethylene terephthalate (PET), fluorinated ethylene-propylene (FEP) or polytetrafluoroethylene (PTFE). The inner tubular member has an outside diameter smaller than the inside diameter of the outer tubular member and generally is in the range of 0.015" to 0.030", and preferably between 0.020" and 0.028". Its wall thickness is typical for its diameter and generally is in the range of 0.00025" to 0.002" and preferably between 0.0005" and 0.001".

Located within the inner tubular member 17 is an antimony sensor 24 having a surface area 22 at the terminal end. The antimony sensor 24 is generally 99% pure and free from significant contaminants. The Applicant contends that the antimony sensor could be replaced with other metallic substances like antimony that exhibit a change in electrical potential when immersed in different pH fluids.

Furthermore, other potential materials such as specially formulated polymers, semiconductor technology, Ion Sensitive Field Effect Transistors ("ISFET's), optical sensing, capacitive sensing, and nanotechnology could be employed.

The antimony sensor 24 is engaged at its proximal end to an electronic communication means 26. Typically electrical wire 26 has an internal core comprises an electrically conductive metallic material that is encased by a nonconductive jacket. The means of engagement typically employs standard soldering technology and can be supported by a variety of means to provide strain relief. The surface 22 of the antimony sensor plug 24 defines the distal terminal boundary of the sensor and is the surface that is exposed to liquid or humid gaseous environments. The performance of the sensor may be enhanced in some environments by the inclusion of a coating on this distal surface. One example would be a hygroscopic coating to enhance the absorbtion and retention of moisture on the sensor in humidified gases and aerosols. Materials such as hydrophilic polyurethanes, polyacrylamides, poly(2-hydrox-ethyl-methacrylate), other metharcylate copolymers, perfluorinated polymers, polysaccharides, polyvinylchloride polyvinyl alcohol and silicones could all be utilized as surface enhancements either alone, in combination, or with modifications.

Located proximally, from a range of 1-8 centimeters from the proximal end of the antimony sensor 24 and



preferably 3-5 centimeters, is a reference element 30. Said reference element 30 is primarily composed of a silver core surrounded with a coating of silver chloride. Technology of dipping a silver core in a high temperature bath of silver chloride to produce the silver chloride coating is employed in the present invention. The resulting coating generally is 0.0001" to 0.010" in thickness, and preferably 0.002" to 0.005". Reference element 30 is engaged to an electrical communication means 28, e.g. typical wire that extends to the proximal end of the outer tubular member 15 and can terminate in a typical electrical connector (not shown). An adhesive or polymer plug 18 can be placed in a proximal position to the reference element 30 that is engaged to the outer tubular member 15 which provides support for electrical communication means 26 and 28 and proximal sealing of the outer tubular member 15.

A reference wick 20 is located between the inside surface of the outer tubular member 15 and the outer surface of the inner tubular member 17. In one embodiment (see Figure 2), the inner tubular member 17 is coaxially offset with the outer tubular member 15. The reference wick 20 partially surrounds the inner tubular member 17 where the area of the offset coaxial design is large enough to contain the fabric or mesh configuration of the reference wick 20. As discussed in more detail below, reference wick 20 has a mesh or fibrous configuration which functions to entrain or retain an ion conducting fluid 19. As the mesh or fibrous configuration is compacted, less ion

conduction fluid 19 can be entrained or retained.

Reference wick 20 is physically separated from the antimony sensor 24 by the wall of inner tubular member 17. It is importance to the present invention that the reference wick 20 does not engage or contact the antimony sensor 24 at any point. The reference wick 20 can be fabricated from a variety of polymeric based materials. Examples of such materials are polysaccharides, (cotton, regenerated cellulose) polyester, polyethylene, polypropylene, polyvinyl chloride (PVC), polystyrene, ABS, nylon, delrin, polyethylene terephthalate (PET), polytetrafluoroethylene (PTFE), collagen, Hytrel (thermoplastic polyester elastomer), or any material or combination of materials which exhibit a weave, felt or mesh design that facilitates wicking or ion conduction. One example of a preferable material for the reference wick 20 is a polyester fabric mesh. The reference wick 20 functions as a plurality of capillary tubes which transport electrical ions between the antimony sensor face 22 and reference element 30.

The reference wick 20 is impregnated with an ion conduction fluid 19. Typical conduction fluids include those that contain sodium chloride or potassium chloride and water. One example that can be used with the sensor is a polysaccharide based gel that is incorporated with a 2-10 percent, with a preferred range of 3-5 percent, solution of sodium chloride and water. Other materials that can function as the reference wick 20 with an ion conduction fluid 19 include ion carrying gels, hydrogels, and excipients. These gels, hydrogels, and excipients aid in

reducing the diffusion of contaminants into the reference element 30.

5        Figure 2 is a top view of the terminal end of the  
sensor apparatus 10 demonstrating the offset coaxial  
position of the antimony sensor 24 and the reference wick  
20 with a condensed droplet 32 electrically bridging the  
antimony sensor 24 and the reference wick 30. The sensor 10  
10 functions as an electric cell or battery where chemical  
energy is converted into electrical energy. The sensor  
utilizes the potential difference that exists between the  
sensor's different elements: the antimony sensor 24 and  
15 silver chloride reference 30. When a condensed droplet  
joins the antimony surface 22 with the reference wick 20, a  
voltage potential is created between the antimony sensor 24  
and the reference element 30. This voltage potential  
changes relative to the reference element 30 depending on  
20 the pH of the liquid that the sensing elements are exposed  
to. Therefore, by monitoring the potential difference that  
exists between the antimony sensor 24 and the silver  
chloride reference 30, the pH of the condensed droplet can  
25 be accurately measured.

30        Figure 3 is a top view of the terminal end of another  
embodiment sensor apparatus demonstrating the position of  
the reference wick 20 surrounding an inner coaxially  
positioned tubular member 17 that contains the antimony  
sensor 24. In this embodiment, there is no offset between  
the coaxially positioned tubular members and the inner

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tubular member 17. Inner tubular member 17 is centered within the outer tubular member 15 with reference wick 20 completely surrounding the inner tubular member 17. This embodiment has the advantage that any droplet which  
5 condenses along the circumference of the inner tubular member 17, can potentially form a bridge or junction between the antimony sensor 24 and the silver chloride reference 30. Several condensed droplets 32 are shown in  
10 Figure 3 to electrically bridge between the antimony sensor 24 and the reference wick 20. In this particular situation, the average pH of all three droplets would be represented in the potential difference and measured by the  
15 sensor apparatus 10.

Figure 4 is the present invention sensor 10 being used in an example liquid environment. Sensor apparatus 10 is shown immersed within a fluid 44 contained in a flask 42.  
20 Extending from the sensor 10 are the antimony sensor 24 electrical communication means 26 and reference element 30 electrical communication means 28 which are connected to a display/processing means 40. The sensor can provide an  
25 immediate reading of the pH level of the fluid 44 or the sensor could be used to monitor pH of the fluid continuously over time to detect changes in the pH.

30 Figure 5 is the present invention sensor 10 being used in an example humid gaseous environment. Shown in Figure 5 is pump 46 forcing humid gas 48 through a passageway 47. Sensor apparatus 10 is positioned within the passageway and  
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exposed to the humid gas to provide a means for continuously monitoring the pH of the gas.

5 Figure 6 is the present invention sensor being used in an example clinical application. In Figure 6, sensor apparatus 10 is shown attached to a mask or nasal cannula positioned near the face of patient 50 so that it is exposed to the patient's exhaled breath. In this example, 10 the pH of the patient's breath can be continuously monitored. Extending from the sensor 10 are the Antimony sensor electrical communication means 26 and reference element electrical communication means 28 which are 15 connected to display/processing means 40. The sensor can provide an immediate reading of the pH of the patient's breath or the sensor could be used to measure the pH of the patient's breath for a period of time to monitor and 20 diagnose certain respiratory conditions. Another potential use of the sensor 10 in clinical applications is to detect the absence of breath, a condition known as sleep apnea.

25 While the invention has been described in detail and with reference to specific embodiment thereof, it will be apparent to one skilled in the art that various changes and modifications can be made therein without departing from the spirit and scope thereof.

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